### DRILLCO Premium Quality Cutting Tools

# Annular Cutters 3" Depth of Cut

### HIGH SPEED STEEL / MITRO COBALT

Fractional

#### Broach cutting using Drillco cutters means you can produce large diameter holes efficiently and quickly with less energy, faster penetration and less thrust. Rather than drilling out the metal with a solid drill, Drillco cutters remove only the periphery of the hole, ejecting a slug at the end of the cut.

Tests show that a solid drill will take 3 minutes, 45 seconds to drill a 1-1/4" hole in 3/4" plate. A Drillco cutter can do the same job in 35 seconds.

The Nitro® ranges of Annular Cutters are made from Cobalt, offering even better performance over the standard High Speed Steel ranges.





9300SE/9300N Annular Cutters

Size	HSS 9300SE EDP No.	Nitro® 9300N EDP No.	Size	H3 930 EDP
3/4"	93SE148	93N148	1-9/16"	93SI
13/16"	93SE152	93N152	1-5/8"	93SI
7/8"	93SE156	93N156	1-11/16"	93SI
15/16"	93SE160	93N160	1-3/4"	93SI
1"	93SE164	93N164	1-13/16"	93SI
1-1/16"	93SE204	93N204	1-7/8"	93SI
1-1/8"	93SE208	93N208	1-15/16"	93SI
1-3/16"	93SE212	93N212	2"	93SI
1-1/4"	93SE216	93N216	2-1/16"	93SI
1-5/16"	93SE220	93N220	2-1/8"	93SI
1-3/8"	93SE224	93N224	2-3/16"	93SI
1-7/16"	93SE228	93N228	2-1/4"	93SI
1-1/2"	93SE232	93N232		



SS

Description	EDP No.		
Annular Cutter Pilot Pin			
3" depth of cut pilot pin for 1/2" – 2-1/4"	93SE001		

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Nitro®



9300N - Cobalt

PACKAGING:

All sizes are individually packaged.



## Annular Cutters 3" Depth of Cut



#### HIGH SPEED STEEL Fractional

**PACKAGING:** All sizes are individually packaged.

1-1/4" SHANK

#### 9300SE Annular Cutters continued

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Tests show that a solid drill will take 3 minutes, 45 seconds to drill a 1-1/4" hole in 3/4" plate. A Drillco cutter can do the same job in 35 seconds.



9300SE - HSS

Size	9300SE EDP No.	Size	9300SE EDP No.
2-5/16"	93SE320	3-3/16"	93SE412
2-3/8"	93SE324	3-1/4"	93SE416
2-7/16"	93SE328	3-5/16"	93SE420
2-1/2"	93SE332	3-3/8"	93SE424
2-9/16"	93SE336	3-7/16"	93SE428
2-5/8"	93SE340	3-1/2"	93SE432
2-11/16"	93SE344	3-9/16"	93SE436
2-3/4"	93SE348	3-5/8"	93SE440
2-13/16"	93SE352	3-11/16"	93SE444
2-7/8"	93SE356	3-3/4"	93SE448
2-15/16"	93SE360	3-13/16"	93SE452
3"	93SE364	3-7/8"	93SE456
3-1/16"	93SE404	3-15/16"	93SE460
3-1/8"	93SE408	4"	93SE464

Description	EDP No.			
Annular Cutter Pilot Pin				
3" depth of cut pilot pin for 2-5/16" & larger sizes	93SE003			

